



SECTION F

CLUTCH AND CONTROLS
Standard Transmission

101

PLATE A - SECTION F

CLUTCH AND CONTROLS – Standard Transmission

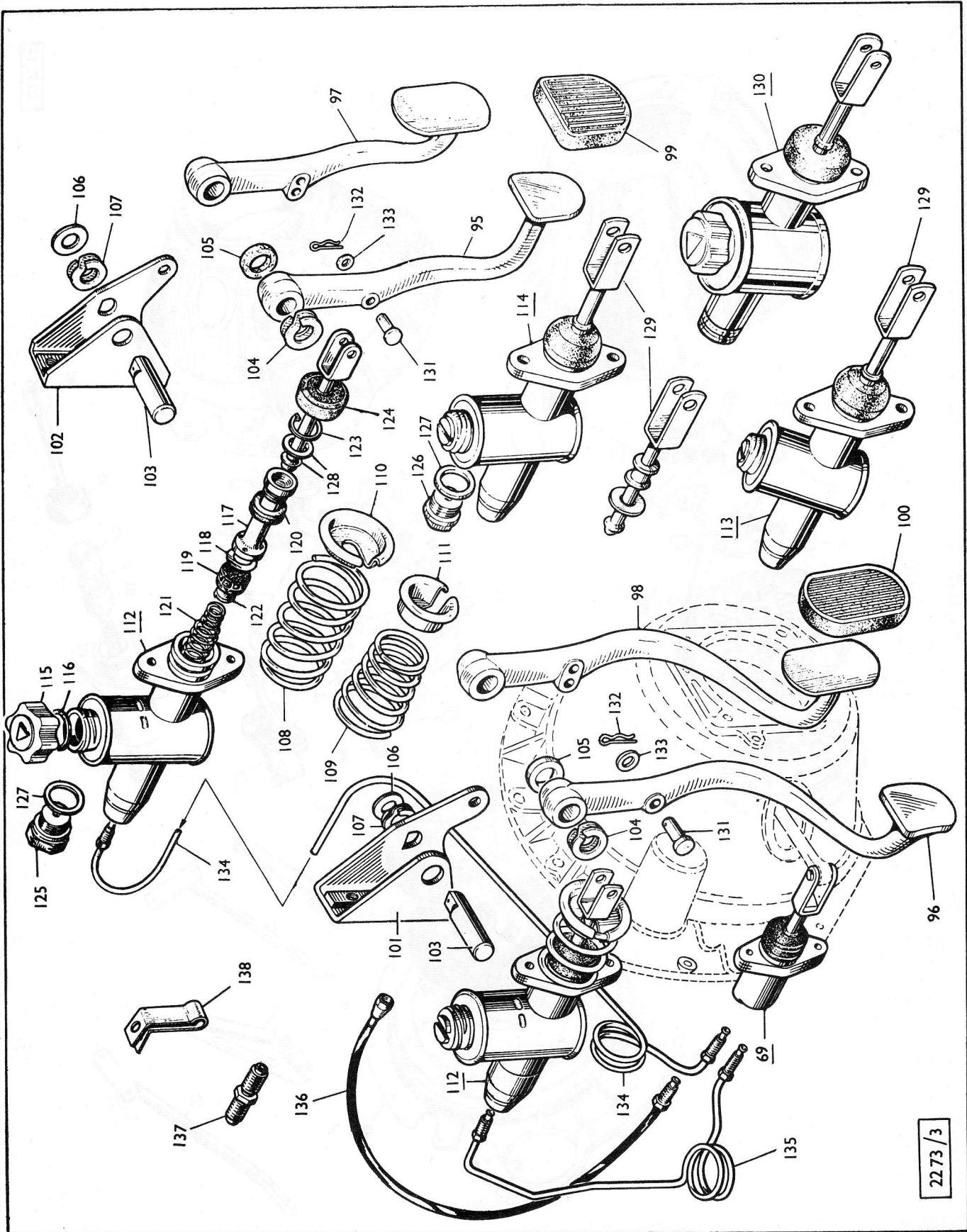


PLATE C – SECTION F

Lit. 023

2273/3

CLUTCH AND CONTROLS — Standard Transmission

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS	
	1223552	SLAVE CYLINDER	1	From B9204718 S/Top, B9203887 G.T. and B920157 CKD S/Africa	
		Body (Not supplied)			
	K.25922	Piston	1		
	K.25923	*Cup	1		
	5037786	Cup spreader	1		
	5037785	Spring	1		
	K.25925	*Boot	1		
	P.42903	Bleeder screw	1		
	1203637	Push rod	1		
	5038192	Slave cylinder repair kit (Includes items *)	1		
		Note. A replacement slave cylinder is available in part exchange for the original.			
	19505141	Screw, $\frac{5}{16}$ " UNF. \times $1\frac{3}{4}$ "	2	Series I Series II onwards	
	19105121	Screw, $\frac{5}{16}$ " UNF. \times $1\frac{1}{2}$ "	2		
	9068013	Washer, $\frac{5}{16}$ " plain	2	Series I	
	5220701	Nut, $\frac{5}{16}$ " UNF.	2		
A88	P.113399	Jaw	1		
A89	9520050	Locknut, $\frac{5}{16}$ " UNF.	2		
A90	9144025	Jaw pin	1		
A91	9086004	Washer, $\frac{5}{16}$ " D.C. spring	1		
A92	9067025	Washer, $\frac{5}{16}$ " plain	1		
B93	9144022	Jaw pin	1		
B94	9067022	Washer, $\frac{5}{16}$ " plain	1		
C95	1201217	CLUTCH PEDAL—R.H.D.	1		Series I
C96	1201354	CLUTCH PEDAL—L.H.D.	1		
	1206070	CLUTCH PEDAL—R.H.D.	1	Up to B395002341 Up to B395002286 From B395002342 From B395002287 Up to intro. 1201583 Series I from B9000200 up to Series II Series II onwards up to intro. 1217859 From B395002342 R.H.D. B395002287 L.H.D.	
	1206077	CLUTCH PEDAL—L.H.D.	1		
C97	1236454	CLUTCH PEDAL—R.H.D.	1		
C98	1236455	CLUTCH PEDAL—L.H.D.	1		
	5220379	Rubber pad (Set of 3)	1		
C99	1201583	Rubber pad } Clutch pedal	1		
	1206069	Rubber pad }	1		
C100	1217859	Rubber pad—Clutch pedal	1		
C101	1201281	Fulcrum bracket—Pedal	1		Up to B9115000
	5220692	Screw, $\frac{5}{16}$ " UNF. \times $\frac{7}{8}$ "	2		
	9664203	Washer, $\frac{5}{16}$ " shakeproof } Fulcrum bracket to dash	1		
	19105141	Bolt, $\frac{5}{16}$ " UNF. \times $1\frac{3}{4}$ "—Upper	1		
	19105111	Bolt, $\frac{5}{16}$ " UNF. \times $1\frac{3}{8}$ "—Lower	1		
	9664203	Washer, $\frac{5}{16}$ " shakeproof	2		
	5220701	Nut, $\frac{5}{16}$ " UNF.	1		
C102	1206522	Fulcrum bracket	1	From B9115001	
	5220692	Screw, $\frac{5}{16}$ " UNF. \times $\frac{7}{8}$ "	1		
	19105141	Bolt, $\frac{5}{16}$ " UNF. \times $1\frac{3}{4}$ "—Upper	1		
	19105101	Screw, $\frac{5}{16}$ " UNF. \times $1\frac{1}{4}$ "—Lower	1		
	5220701	Nut, $\frac{5}{16}$ " UNF.	1		
	9664203	Washer, $\frac{5}{16}$ " shakeproof	3		

CLUTCH AND CONTROLS — Standard Transmission

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
C103	P.108396	Shaft—Clutch pedal	1	
C104	9086015	Washer, 3/4" spring	1	
C105	9120073	Felt washer	1	
C106	9067075	Washer, 3/4" plain	1	
C107	9086015	Washer, 3/4" spring	1	
	P.116870	Return spring	1	
C108	1201609	Return spring	1	Up to intro. 1201609 Series I from B9000009 and Series II up to Series III
C109	P.109313	Return spring	1	Series III and IV up to B94103953
	1235291	Return spring	1	From B94103954
C110	P.116871 s/d by 1235292	Cap	1	Series I and II
C111	P.109314	Cap	1	Series III and IV up to B94103953
	1235292	Cap	1	From B94103954
	1202931	MASTER CYLINDER	1	Up to B9000008
C112	1201610	MASTER CYLINDER	1	From B9000009 up to Series II
	1206073	MASTER CYLINDER	1	Series II
C113	1217883	MASTER CYLINDER	1	Series III RHD } Up to
	1206073	MASTER CYLINDER	1	Series III LHD } B9201599
C114	1206073	MASTER CYLINDER	1	Series III from B9201600 up to B9204717 S/Top, B9203886 G.T. & B9250157 CKD S/Africa
C115	K.25514 s/d by 5042059	Cylinder and tank	(Not supplied)	
C116	9079097	Filler cap	1	See Data 2E/117
	K.25517 s/d by 5037533	Washer—Filler cap	1	
C117	5037533	Piston	1	
C118	K.25518 s/d by 5038933	†Washer—Piston	1	
C119	K.26242	†Main cup	1	
C120	K.25520	†Secondary cup	1	
C121	K.29804 s/d by 5039215	Return spring	1	
C122	5030173	Retainer, return spring	1	
C123	K.29578	Circlip—Stop	1	
C124	K.25524	†Boot	1	
C125	K.29497 s/d by K.29496	End plug	1	
C126	K.29496	End plug	1	Series I also Series II early Models
C127	K.25525	Gasket—End plug	1	
	5037542	Push rod	1	For use with 1202931
C128	5037980	Push rod	1	For use with 1201610
C129	5038375	Push rod	1	For use with 1206073 & 1217883
	5038376	Master cylinder repair kit	1	Series I, II & III up to 1223838
C130	1223838	MASTER CYLINDER—Clutch	1	Series III from B9204718 S/Top, B9203887 G.T. and B9250157 CKD. S/Africa up to B94102368

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Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
	1228985	MASTER CYLINDER	1	From B94102369, B94600001 CKD G.T.
	5042059	Body (Not supplied)	1	
	5042268	Filler cap	1	From B9204718 S/Top, B9203887 G.T. and B9250157 CKD S/Africa
	5040957	Piston	1	
	5040956	Washer—Piston	1	
	5040958	*Main cup	1	
	5040954	*Secondary cup	2	
	5040954	Return spring	1	
	5040905	Retainer—Return spring	1	
	K.29578	Circlip	1	
	K.25524	*Boot	1	
	5038375	Push rod	1	
	5043751	Push rod	1	For use with 1223838
	5040960	s/d by 5044629 Master cylinder repair kit (Includes items *)	1	For use with 1228985
		Note. A replacement Master Cylinder is available in part exchange for the original.		From B9204718 S/Top, B9203887 G.T. and B9250157 CKD S/Africa
C131	9144022	Jaw pin	1	Series II, III and IV up to B9406700
	1206074	s/d by 9830013 Spring pin—Jaw pin	1	
		Master cylinder to pedal		From B9406701
C132	1228640	s/d by 9830013 Spring pin—Jaw pin	1	
C133	9067022	Washer, 5/16" plain	1	Series I and II
C134	1201340	PIPE LINE—R.H.D....	1	
C135	1201349	PIPE LINE—L.H.D....	1	
	9163273	PIPE LINE—R.H.D....	1	Series III up to 9163354 and 9163348
	9163272	PIPE LINE—L.H.D....	1	
C136	9163354	s/d by 1236790 PIPE LINE—R.H.D....	1	
		Master cylinder to slave cylinder		From B9204718 S/Top, B9203887 G.T. and B9250157 CKD S/Africa up to B395002512
	9163427	PIPE LINE ... R.H.D.	1	
	1236791	s/d by 1236790 PIPE LINE—Nylon	1	From B395002513
	9163348	PIPE LINE—L.H.D.	1	
		Series III from B9204718 S/Top, B9203887 G.T. and B9250157 CKD S/Africa onwards		
C137	1236798	s/d by 9152305 Adaptor—Pipe line	1	From B395002513
C138	1236783	Clip—Pipe line to frame	1	
	9179015	Clip	1	
	9774065	Tapping screw, No. 10 x 3/8"	1	
	9067008	Washer, 3/8" plain	1	
	9166010	Rubber sleeve	2	
		Pipe to frame		